



**ONDRRAF/NIRAS**

DoE in the field of  
nuclear waste  
management.

Some case studies

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2023

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## What is DoE

A statistical tool allowing to gain maximum information out of a minimum of experimental trials.

- ◆ Especially useful if e.g. only limited experiments can be conducted, due to time, money, risks, ... .

Also, from a project mgmt. point of view:

- ◆ helps to structure research projects;
- ◆ stay focus on the end goal;
- ◆ aid in decision making.

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# Case study: Pu sorption

## Context and introduction

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# Case study: Pu sorption

## Context and introduction

Since the mobility (leaching) of radionuclides through engineered barriers is greatly affected by the sorption properties, knowledge on these properties is of uttermost important in the frame work of the safe disposal of radioactive waste.



Photo of a piled up nuclear waste at a temporary storage site.

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# Case study: Pu sorption

## Context and introduction

Pu – plutonium, with a long half-life and a trace-component of radioactive waste.

Engineered barriers, mainly concrete and mortar, prevent a to fast migration towards the environment.



Illustration of a surface repository. The radioactive waste is surrounded by many concrete components, the engineered barriers.

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# Case study: Pu sorption

## Context and introduction

A key property affecting the mobility of Plutonium (Pu) through engineered barriers is the sorption parameter,  $R_d$  (l/kg).

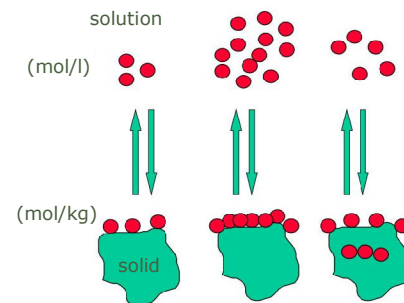


Illustration of sorption of red particles in a solution on a solid phase.

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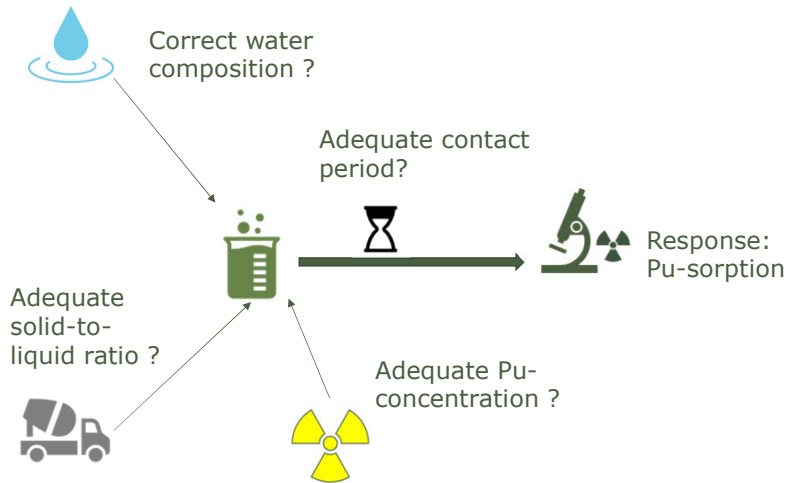
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# Case study: Pu sorption

## Experimental set-up



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# Case study: Pu sorption

## Screening design

A structured research

1. Uncertainties were listed and bounded (high vs low)
2. We discriminated between factors that for sure affect the outcome, and those for which we don't know.
3. A screening study was set-up with:
  - 11 experiments, 9 variables
  - adequate power (80%) to detect effect sizes of 3 Cohen's d at the 5% sign. threshold

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# Case study: Pu sorption

## Screening design

### Potential influencing factor

Name	Units	Low	High	Does it affect the outcome
[Cl]	log M	-1.7	0.1	Unsure
[S <sup>2-</sup> ]	log M	-4	-1.82	Unsure
[Ca]	log M	-3.3	-2.3	Unsure
pH	-	12.5	13.2	Unsure
Equil. Tijd	days	7	21	Unsure
[SO <sub>4</sub> ]	log M	-4	-1.82	Unsure
Pu	log M	-11	9	Unsure
K	log M	-1.46	-1.30	Unsure
S/L	log g/l	-1	-0.3	Unsure
ISA	log M	-5	-1	<b>Yes, for sure</b>

### Screening result: ANOVA

Source	Sum of Squares	df	Mean Square	F-value	p-value
Model	3.72	7	0.5317	12.42	0.0315
Cl	0.1294	1	0.1294	3.02	0.1805
S <sup>2-</sup>	0.2783	1	0.2783	6.50	0.0840
Ca	2.88	1	2.88	67.13	<b>0.0038</b>
pH	0.0401	1	0.0401	0.9372	0.4044
Equil. Tijd	0.1639	1	0.1639	3.83	0.1454
SO <sub>4</sub>	0.0615	1	0.0615	1.43	0.3170
Pu, S/L, K	0.1737	1	0.1737	4.06	0.1375
Residual	0.1285	3	0.0428		
Pure Error	0.0179	2	0.0089		

**S/L** is the ratio of solid mass to liquid volume in the test tube.  
**ISA** is a degradation product of cellulose, often encountered in nuclear waste. It is known for reducing sorption.

Clear, and agreed upon, decision rules

# Case study: Pu sorption

## Investigations into Ca and ISA

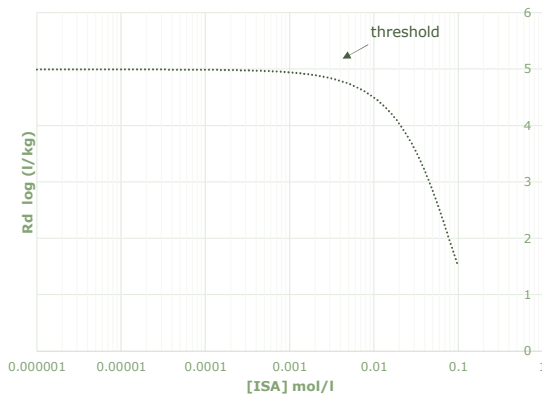


Illustration of how we'd expect Rd to evolve in function of [ISA]. Based on literature on similar materials

Research question (RQ) 1:

What is Rd in function of ISA (and Ca) ?



Research question 2:

Where is the threshold ?



# Case study: Pu sorption

## Investigations into Ca and ISA

Both RQ ask for another design – depending on the definition of *threshold* -. DoE forces you to think through your RQ before starting the experiments. Hence it forces to stay focused on the end goal.

Our end goal: making predictions of Rd. Hence RQ1.

Research question (RQ) 1:  
What is Rd in function of ISA (and Ca) ?

RQ2 :  
Where is the threshold ?

Illustration of how we'd expect Rd to evolve in function of [ISA]. Based on literature on similar materials

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# Case study: Pu sorption

## Experimental set-up and design

Factor 1: # Ca-concentr.

Factor 2: # ISA-concentr.

Response:

- 1) Pu-sorption
- 2) Ca-concentr.

Central Composite Design (CCD): in two factors

- Complemented with four validation points;
- 17 experiments;
- In most software's library, including SE360 or DX.

Name	Units	Low	High	alpha	+alpha
A [Numerical]		-1	1	1.41421	1.41421
B [Numerical]		-1	1	1.41421	1.41421

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# Case study: Pu sorption

## Experimental set-up and design – Analysis and interpr.

ANOVA						Fit statistics			
Source	Sum of Squares	df	Mean Square	F-value	p-value	Std. Dev.	0.0647	R <sup>2</sup>	0.9946
<b>Model</b>	4.60	5	0.9196	219.58	< 0.0001	<b>Mean</b>	4.13	<b>Adjusted R<sup>2</sup></b>	0.9900
A-[Ca <sup>2+</sup> ]	0.1713	1	0.1713	40.90	0.0007	<b>C.V. %</b>	1.57	<b>Predicted R<sup>2</sup></b>	0.9861
B-[ISA]	2.37	1	2.37	565.26	< 0.0001				
AB	0.0647	1	0.0647	15.44	0.0077				
A <sup>2</sup>	0.0282	1	0.0282	6.73	0.0410				
B <sup>2</sup>	1.27	1	1.27	304.12	< 0.0001				
<b>Residual</b>	0.0251	6	0.0042						
Lack of Fit	0.0019	2	0.0009	0.1619	<b>0.8558</b>	<b>not significant</b>			
Pure Error	0.0232	4	0.0058						
<b>Cor Total</b>	4.62	11							

Validation points			
Actual Value	Predicted Value	-95% PI	+95% PI
3.864	3.628	3.45	3.80
3.806	3.884	3.71	4.06
4.936	4.445	4.27	4.62
3.761	3.756	3.57	3.94

The model is probably close to reality but might be an underestimation at low ISA-concentr. (high Rd-values)

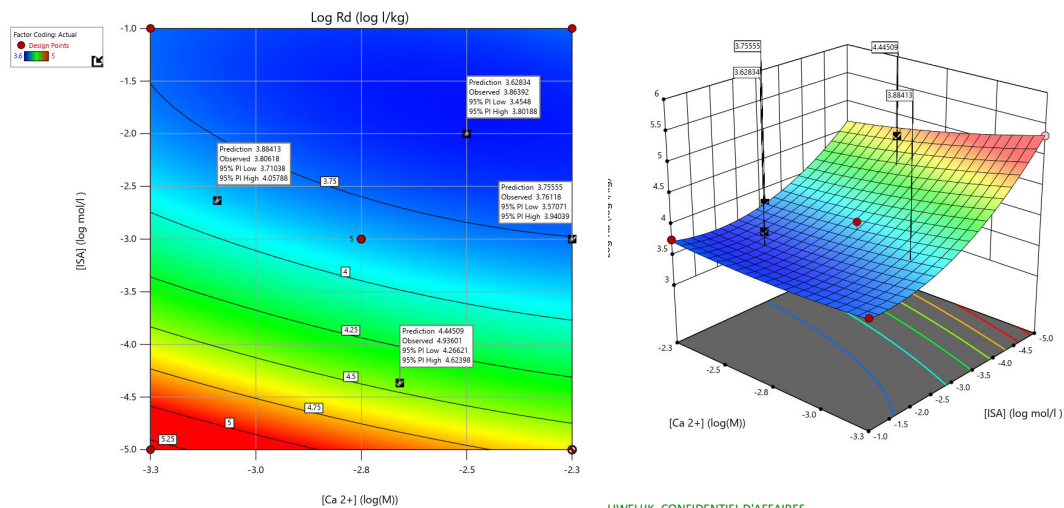
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# Case study: Pu sorption

## Experimental set-up and design – Analysis and interpr.



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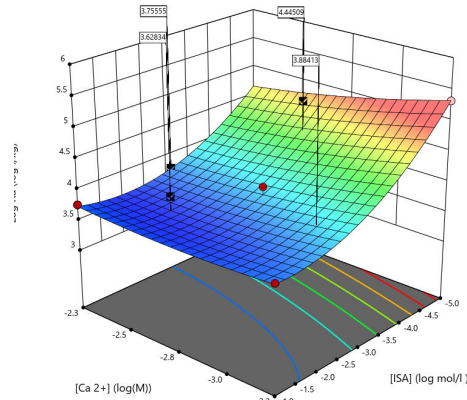
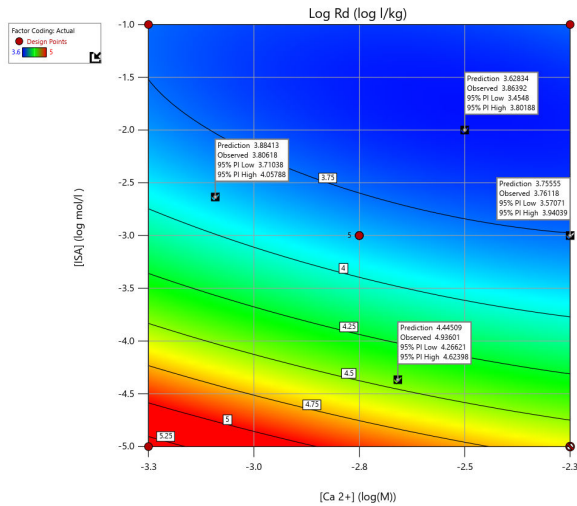
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# Case study: Pu sorption

## Experimental set-up and design – Analysis and i

“ Now tell me, what is Rd in function of ISA only ? ”



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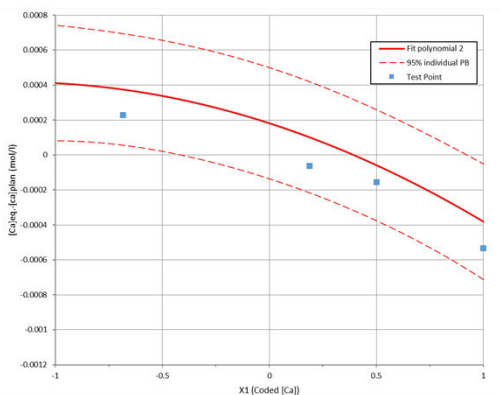
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# Case study: Pu sorption

## Intrinsic calcium-concentration

“ Now tell me, what is Rd in function of ISA? ”

An additional response was defined :  $[Ca^{2+}]_{eq} - [Ca^{2+}]_{plan}$ .



This model was used to estimate the confidence region of  $[Ca]_{plan}$  for which  $[Ca^{2+}]_{eq} - [Ca^{2+}]_{plan} = 0$ .

Since there is uncertainty on the model coefficients, it is not the intercept of this model with  $y=0$ .

We applied the approach published by Box and Hunter in 1954 [i]. Taking into account the variance and covariance of the model coefficients.

Which resulted in, for 95% conf., [0.174; 0.586] coded or [1.95; 3.09] mM actual Ca-concentr.

[i]: G.E.P. Box and J.S. Hunter, *A confidence region for the solution of a set of simultaneous equations with an application to experimental design*, Institute of statistics Mimeo series No. 72, June, 1953.

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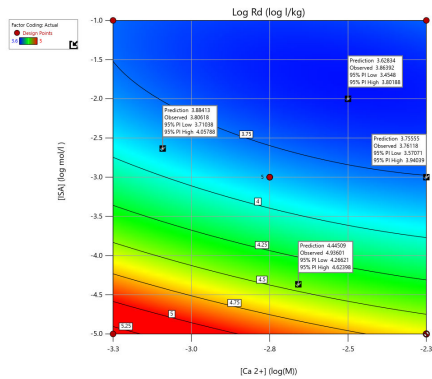
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# Case study: Pu sorption

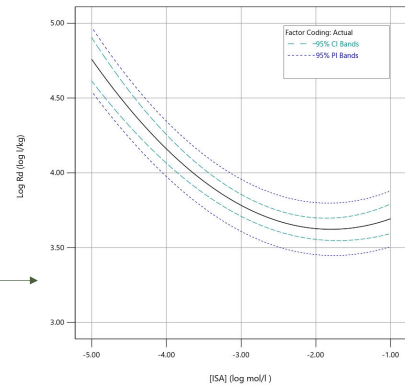
Pu-sorption in function of ISA at the intrinsic Ca-concentration

“ Now tell me, what is Rd in function of ISA? ”



In the region  $[10^{-2.7} ; 10^{-2.5}]$  mM Ca, the higher boundary gives the lowest Rd-values of the two.

Hence, one can calculate the model for a fixed Ca-concentration at  $10^{-2.5}$  M →



# Case study: Pu sorption: the sequel

Context and introduction

# Case study: Pu sorption: the sequel

## Context and introduction

" What if the lower boundary of Cl is lower as anticipated ?"



Photo of a piled up nuclear waste at a temporary storage site.

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# Case study: Pu sorption: the sequel

## Context and introduction

" What if the lower boundary of Cl is lower as anticipated ?"



Let's vary chloride between:  
Absolute null and 1.25 mol/l

$$H_0: \mu_a - \mu_b = 0$$

$$H_a: \mu_a - \mu_b \neq 0$$

$$P < 0.0001$$

H0 is - unfortunately - rejected

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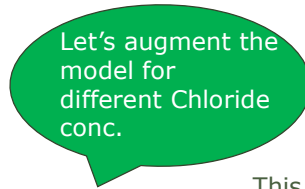
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# Case study: Pu sorption: the sequel

## An augment



This would ask for at least 5 experiments:

- 1 block-effect;
- 1 quadratic effect;
- 1 linear effect;
- 2 interactions.

Internal slide

## Pu sorption

From current design to **augment**

5 + 1 model experiments →

5 + 2 model experiments →

5 + 3 model experiments →

5 + 4 model experiments →

5 + 5 model experiments →

4 exp. with high leverage

4 exp. with high leverage

4 exp. with high leverage

no exp. with high leverage

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**Internal slide**

# adsorption

From current design to **augment**

5 + 1 model experiments → 4 exp. with high leverage

5 + 2 model experiments → 4 exp. with high leverage

5 + 3 model experiments → 4 exp. with high leverage

5 + 4 model experiments → no exp. with high leverage

5 + 5 model experiments → no exp. with high leverage

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## Case study: Pu sorption: the sequel

### An augment

5 + 4 model experiments

no exp. with high leverage

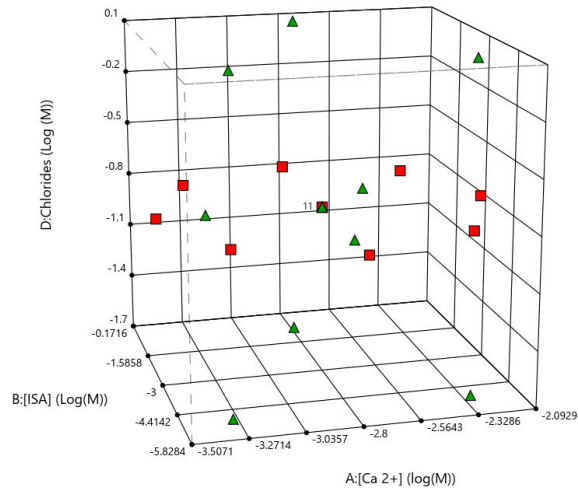
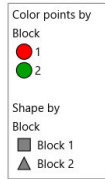
To capture (changes of) exp. error 6 repeated center runs were added.

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## An augement



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# Case study: Pu sorption: the sequel

## An augement + additional verification runs

Additional verification runs were added at four treatments.

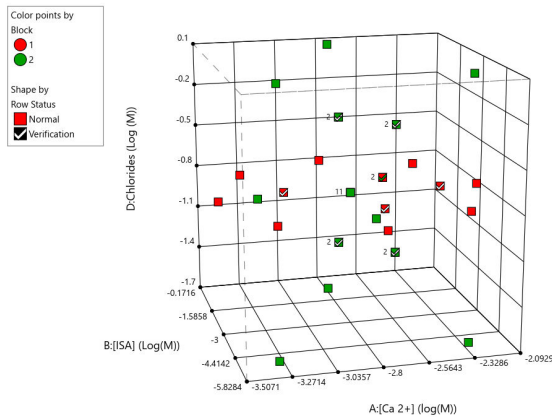
These verification runs were decided to be executed in two distinct manners:

1. with all other factors at a arbitrary chosen factor level
2. with all other factors at center

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# Case study: Pu sorption: the sequel

## An augeмент + additional verification runs



Additional verification runs were added at four treatment levels.

These verification runs were decided to be executed in two distinct manners:

1. with all other factors at a arbitrary chosen factor level
2. with all other factors at center

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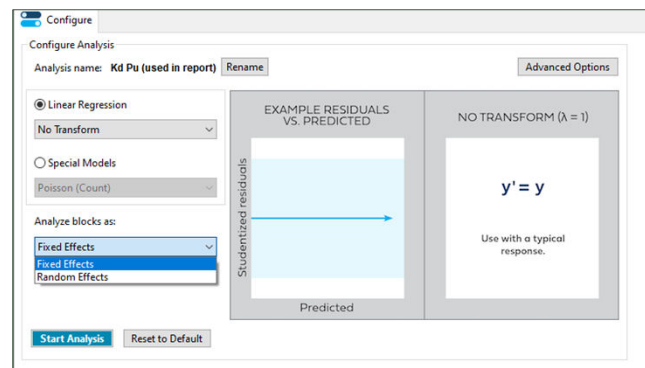
# Case study: Pu sorption: the sequel

## Analysis - OLS

The analysis of the experimental design was done through OLS (fixed block effects).

It was chosen to do so in lieu of GLS (random block effects) since:

- only two blocks do not allow for assessing the block variance with high precision and;
- lack-of-fit test is (much) easier for fixed block effects.



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# Case study: Pu sorption: the sequel

## Analysis – ANOVA (all data, a priori model)

Source	Sum of Squares	df	Mean Square	F-value	p-value	
Block	0.0696	1	0.0696			
<b>Model</b>	<b>30.92</b>	<b>9</b>	<b>3.44</b>	<b>8.96</b>	<b>&lt; 0.0001</b>	<b>significant</b>
A-[Ca <sup>2+</sup> ]	0.0128	1	0.0128	0.0335	0.8569	
C-[ISA] <sub>corrected</sub>	5.78	1	5.78	15.07	0.0012	
D-Chlorides	0.0892	1	0.0892	0.2327	0.6357	
AC	0.1535	1	0.1535	0.4005	0.5352	
AD	1.59	1	1.59	4.15	0.0574	
CD	0.2373	1	0.2373	0.6190	0.4422	
A <sup>2</sup>	0.5336	1	0.5336	1.39	0.2543	
C <sup>2</sup>	4.30	1	4.30	11.23	0.0038	
D <sup>2</sup>	0.0010	1	0.0010	0.0025	0.9604	
<b>Residual</b>	<b>6.52</b>	<b>17</b>	<b>0.3833</b>			
Lack of Fit	6.48	8	0.8098	196.67	< 0.0001	significant
Pure Error	0.0371	9	0.0041			
<b>Cor Total</b>	<b>37.50</b>	<b>27</b>				

Higher order terms are at play and/or some experiments are erroneous

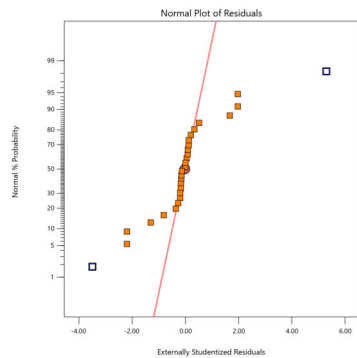
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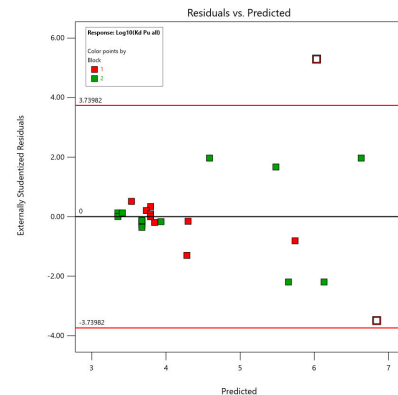
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# Case study: Pu sorption: the sequel

## Analysis - residuals



- Residuals are clearly not N-distributed.
- Run 11 and Run 6 are the extreme deviating residuals.
- Run 11 and Run 6 are the runs with the highest Rd-values in block 1
- Rd-measurements are often difficult for experiments with high Rd-value (i.e., low ISA).



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## Case study: Pu sorption: the sequel

### Analysis – data minus 11 and 6, a priori model

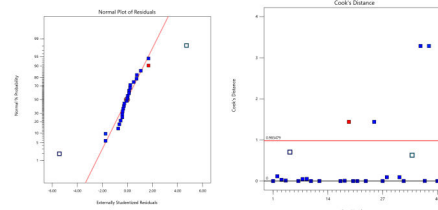
Source	Sum of Squares	df	Mean Square	F-value	p-value	
Block	0.6194	1	0.6194			
<b>Model</b>	<b>21.82</b>	<b>9</b>	<b>2.42</b>	<b>27.41</b>	<b>&lt; 0.0001</b>	<b>significant</b>
A-[Ca <sup>2+</sup> ]	0.0885	1	0.0885	1.00	0.3331	
C-[ISA] <sub>corrected</sub>	5.06	1	5.06	57.23	< 0.0001	
D-Chlorides	0.0892	1	0.0892	1.01	0.3312	
AC	0.0176	1	0.0176	0.1986	0.6622	
AD	1.59	1	1.59	18.01	0.0007	
CD	0.2373	1	0.2373	2.68	0.1222	
A <sup>2</sup>	0.0311	1	0.0311	0.3513	0.5622	
C <sup>2</sup>	3.94	1	3.94	44.60	< 0.0001	
D <sup>2</sup>	0.0000	1	0.0000	0.0001	0.9914	
<b>Residual</b>	<b>1.33</b>	<b>15</b>	<b>0.0884</b>			
Lack of Fit	1.29	6	0.2149	52.19	< 0.0001	significant
Pure Error	0.0371	9	0.0041			
<b>Cor Total</b>	<b>23.76</b>	<b>25</b>				

← Model.

- Lack-of-fit
- Might be simplified

↓ Run 5 and Run 34.

- Deviating residuals;
- Small D-cook (e.i. small effect on model);
- Relative high Rd



Still a lack of fit

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## Case study: Pu sorption: the sequel

### Analysis – data minus 11, 6, 5 and 34, a priori model

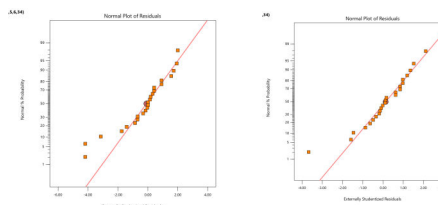
Source	Sum of Squares	df	Mean Square	F-value	p-value	
Block	0.5271	1	0.5271			
<b>Model</b>	<b>16.71</b>	<b>9</b>	<b>1.86</b>	<b>241.10</b>	<b>&lt; 0.0001</b>	<b>significant</b>
A-[Ca <sup>2+</sup> ]	0.1321	1	0.1321	17.16	0.0012	
C-[ISA] <sub>corrected</sub>	4.36	1	4.36	566.02	< 0.0001	
D-Chlorides	0.0892	1	0.0892	11.59	0.0047	
AC	0.1536	1	0.1536	19.95	0.0006	
AD	1.59	1	1.59	206.83	< 0.0001	
CD	0.2373	1	0.2373	30.82	< 0.0001	
A <sup>2</sup>	0.0796	1	0.0796	10.34	0.0068	
C <sup>2</sup>	1.90	1	1.90	246.35	< 0.0001	
D <sup>2</sup>	0.0160	1	0.0160	2.07	0.1735	
<b>Residual</b>	<b>0.1001</b>	<b>13</b>	<b>0.0077</b>			
Lack of Fit	0.0630	4	0.0158	3.83	0.0439	significant
Pure Error	0.0371	9	0.0041			
<b>Cor Total</b>	<b>17.33</b>	<b>23</b>				

← Model.

- Lack of fit
- Model can be simplified

↓ Residuals.

- No clear small set of deviating residuals
- Unless simplified model is used
  - Run 9, small D-cook



Still a lack of fit, but better

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## Case study: Pu sorption: the sequel

Analysis – # data sets, hence # models and # residuals

	Log <sub>10</sub> (Kd Pu) all	Log <sub>10</sub> (Kd Pu) minus 11	Log <sub>10</sub> (Kd Pu) minus 11, 6	Log <sub>10</sub> (Kd Pu) minus 11, 6, 5	Log <sub>10</sub> (Kd Pu) minus 11,6,5,34	Log <sub>10</sub> (Log Kd Pu) minus 11, ,6,5,34,9
	3.54	3.52	3.54	3.52	3.52	3.52
A [Ca <sup>2+</sup> ]	<b>-0.0381</b>	<b>-0.0522</b>	<b>-0.1004</b>	-0.1233	-0.123	-0.1275
C [ISA <sub>corr.</sub> ]	-0.9209	-1.02	-0.8926	-0.9925	-0.9093	-0.8631
D [Cl <sup>-</sup> ]	-0.1396	-0.1396	-0.1396	-0.1396	-0.1396	-0.1396
AC	<b>-0.1791</b>	<b>-0.1833</b>	<b>0.0642</b>	<b>0.1962</b>	0.1976	0.1948
AD	0.6309	0.6309	0.6309	0.6309	0.6309	0.6309
CD	0.2515	0.2515	0.2515	0.2515	0.2515	0.2515
A <sup>2</sup>	<b>0.2485</b>	<b>0.0728</b>	0.0628	0.0577	0.1029	0.0727
C <sup>2</sup>	1.06	1.59	1.26	1.51	1.2	1.45
D <sup>2</sup>	0.0201	-0.2697	-0.0022	-0.185	0.1118	-0.054
Lack-of-fit	<0.01%	<0.01%	<0.01%	<b>0.2%</b>	<b>4.39%</b>	<b>29,44%</b>
st. dev.	NA	NA	NA	NA	NA	0.0676

Effect on model coef. → Effect on est. exp. error distr. →

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## Case study: Pu sorption: the sequel

Analysis – # data sets, hence # models and # residuals

	Log <sub>10</sub> (Kd Pu) all	Log <sub>10</sub> (Kd Pu) minus 11	Log <sub>10</sub> (Kd Pu) minus 11, 6	Log <sub>10</sub> (Kd Pu) minus 11, 6, 5	Log <sub>10</sub> (Kd Pu) minus 11,6,5,34	Log <sub>10</sub> (Log Kd Pu) minus 11, ,6,5,34,9
	3.54	3.52	3.54	3.52	3.52	3.52
A [Ca <sup>2+</sup> ]	<b>-0.0381</b>	<b>-0.0522</b>	<b>-0.1004</b>	-0.1233	-0.123	-0.1275
C [ISA <sub>corr.</sub> ]	-0.9209	-1.02	-0.8926	-0.9925	-0.9093	-0.8631
D [Cl <sup>-</sup> ]	-0.1396	-0.1396	-0.1396	-0.1396	-0.1396	-0.1396
AC	<b>-0.1791</b>	<b>-0.1833</b>	<b>0.0642</b>	<b>0.1962</b>	0.1976	0.1948
AD	0.6309	0.6309	0.6309	0.6309	0.6309	0.6309
CD	0.2515	0.2515	0.2515	0.2515	0.2515	0.2515
A <sup>2</sup>	<b>0.2485</b>	<b>0.0728</b>	0.0628	0.0577	0.1029	0.0727
C <sup>2</sup>	1.06	1.59	1.26	1.51	1.2	1.45
D <sup>2</sup>	0.0201	-0.2697	-0.0022	-0.185	0.1118	-0.054
Lack of fit	<0.01%	<0.01%	<0.01%	<b>0.2%</b>	<b>4.39%</b>	<b>29,44%</b>
st. dev.	NA	NA	NA	NA	NA	0.0676

Effect on model coef. → Effect on est. exp. error distr. →

- Model is stable after deselecting Run 11, 6 and 5.
- Deselecting additionally Run 9 and 34 changes estimate for the exp. error (0.0676 log l/kg), but not the model.

It was opted to:

1. Deselect Run 11, 6 and 5
2. Force the standard deviation of the exp. error to 0.0676
3. Fit through OLS and simplify model

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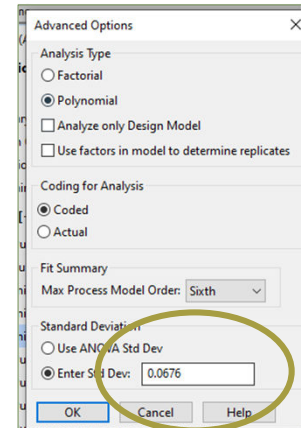
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# Case study: Pu sorption: the sequel

## Analysis – data minus 11, 6, 5 - forced st. dev

Source	Sum of Squares	df	Mean Square	F-value	p-value	
Block	1.19	1	1.19			
<b>Model</b>	<b>20.69</b>	<b>7</b>	<b>2.96</b>	<b>93.56</b>	<b>&lt; 0.0001</b>	<b>significant</b>
A-[Ca <sup>2+</sup> ]	0.1440	1	0.1440	4.56	0.0486	
C-[ISA] <sub>corrected</sub>	6.52	1	6.52	206.37	< 0.0001	
D-Chlorides	0.0892	1	0.0892	2.82	0.1124	
AC	0.1519	1	0.1519	4.81	0.0435	
AD	1.59	1	1.59	50.39	< 0.0001	
CD	0.2373	1	0.2373	7.51	0.0145	
C <sup>2</sup>	7.23	1	7.23	228.93	< 0.0001	
<b>Residual</b>	<b>0.5056</b>	<b>16</b>	<b>0.0316</b>			
Lack of Fit	0.4685	7	0.0669	16.25	0.0002	significant
Pure Error	0.0371	9	0.0041			
<b>Cor Total</b>	<b>22.39</b>	<b>24</b>				

Anticipated lack of fit



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# Case study: Pu sorption: the sequel

## Analysis – data minus 11, 6, 5 - forced st. dev

Verification runs are well predicted by the model. Differences are small in relative values and mostly well within the PI's.

Conclusion: this model is applicable, very probable close to reality

Run	Predicted	Observed	-95% PI	+95% PI	(Obs - Pred) / Obs	Fit?
Run 13	3.341	<b>3.864</b>	<b>3.190</b>	<b>3.492</b>	<b>+13%</b>	☹
Run 14	3.661	3.806	3.509	3.812	+4%	😊😊
Run 15	5.063	4.936	4.912	5.214	-3%	😊😊
Run 16	3.608	3.761	3.453	3.763	+4%	😊😊
Run 22 *	3.337	3.351	3.184	3.491	+4%	😊😊
Run 24 *	3.728	3.652	3.574	3.883	-2%	😊😊
Run 26	3.593	<b>3.435</b>	<b>3.439</b>	<b>3.747</b>	-5%	☹
Run 29 *	3.593	<b>3.428</b>	<b>3.439</b>	<b>3.747</b>	-5%	☹
Run 30	3.728	<b>3.484</b>	<b>3.574</b>	<b>3.883</b>	<b>-7%</b>	☹
Run 33	3.337	3.378	3.184	3.491	+1%	😊😊
Run 35	3.412	3.356	3.259	3.565	-2%	😊😊
Run 39 *	3.412	3.346	3.259	3.565	-2%	😊😊

Runs indicated with \* indicate test runs with additional variation in the other variables next to ISA, Ca or Cl.

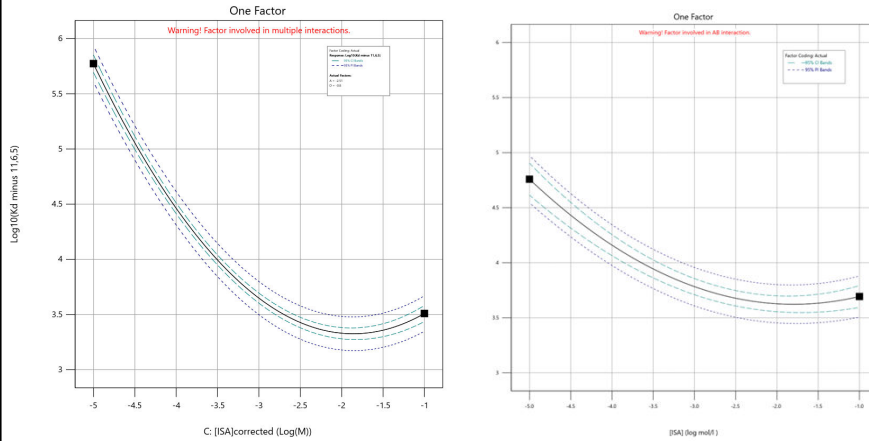
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### Comparison with previous model



As indicated previously the initial model seems to underestimate sorption, especially at the low ISA-concentrations, below  $10^{-4}M$ , compared to new model.

In any case, both models are in good agreement for ISA concentration  $> 10^{-4} M$ .

In future R&D either we must limit our window to  $ISA > ca. 10^{-4} M$  or we must invest to increase reliability of measurements at high Rd.

**New model @**  
 Cl = 158 mmol/l  
 Ca = 3.1 mmol/l

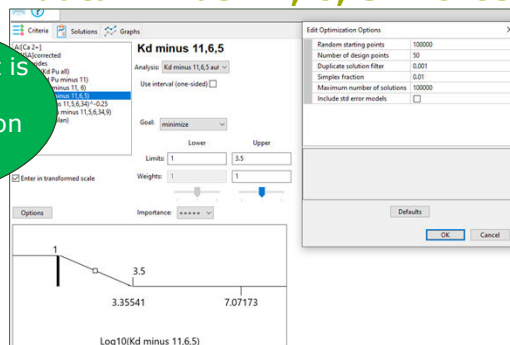
**Initial model @**  
 Cl = 158 mmol/l  
 Ca = 3.1 mmol/l

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## Case study: Pu sorption: the sequel

Exploitation: data minus 11, 6, 5 - forced st. dev

“ Now tell me, what is the lowest possible Rd in the conf. region for [Ca] ”



“ Assuming no block effect, 3.017 log Rd at average, with the lower level of the 95% PI at 2.837 ”

“ The minimum can be found  
 • near low [Cl] (20mM);  
 • and near intermediate [ISA] 20 mM;  
 • at upper level of the conf. region for [Ca] ”

**Solutions**

32057 Solutions found

Number	[Ca 2+]	[ISA]	[ISA]corrected	Chlorides	Log <sub>10</sub> (Kd minus 11,6,5)
1	-2.514		-1.665	-1.691	3.017



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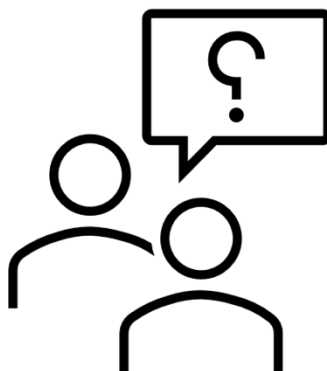
## Conclusions

- Although many uncertainties were encountered, the sorption of Pu on cement could be quantified.
- Unexpected influencing factors and interactions could be detected and coped with.
- Additionally, although DoE, asks for prior reflections, it is flexible, and an existing research can be steered to address new insight or questions.

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